

15/13

DART AEROSPACE LTD		Work Order:	22515A
Description: Bracket Assembly		Part Number:	D2804-041
Dwg: D2804 Rev. B		Qty:	5 <i>20</i> Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	KJ	05.02.23	20
2	GA	Press D2805-1 into arm as per Dwg D2804 Pick: Qty Part Number Description Batch 1 D2804-1 Bracket B22525 1 D2805-1 Stop B22522 1 D2809 Bushing B22529	SB	05/03/23	20
3	QC5	Inspect work to Step 2		05/03/23	20
4	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005.4.3	MG	05/03/24	20
5	QC3	Inspect Powder Coat	ML	05/03/24	20
6	GA	Press D2809 into arm as per Dwg D2804	SB	05/03/28	20
7	GA	Spray LPS-3 on Bolt Shaft, not on thread as per Dwg D2804 Pick: Qty Part Number Description Batch 2 AN3C16A Bolt M17044 2 MS21042L3 Nut (or -3) M16941 M15924 4 NAS1515H3 Washer M16941 A/R LPS-3 Corrosion Spray M16863	SP	05/03/28	20
8	GA	Assemble as per Dwg D2804.	SB	05/03/28	20
9	QC5	Inspect work to Step 8	2	05.03.29	20
10	ST	Identify and Stock	SB	05/03/31	5
11	AC	Cost / part: <u>75.92</u>	SAC	05.04.01	5
12	DC	Close W/O <u>75.92</u> Inspect Level 21	KJ	05.04.05	5

Rev	Date	Change	Revised By	Approved
A	00.11.09	New Issue	EC	
B	00.11.15	Revise pick list	EC	
C	01.03.02	Added D2809 to pick list	EC	
D	01.04.26	Reformat	EC	
E	05.02.22	Revised Step 7	KJ/JLM	

RELEASED
05/03/23